



Nonfood Compounds  
Program Listed A3  
150056

# TB-30ND WELD CLEANING FLUID FOR STAINLESS STEEL

# TIG Brush®

by  ensitech®

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** TB-30ND WELD CLEANING FLUID FOR STAINLESS STEEL (US)  
**Synonym(s)** ENSITECH TB-30 • TB 30

#### 1.2 Uses and uses advised against

**Use(s)** TIG BRUSH WELD CLEANING SOLUTION FOR STAINLESS STEEL

#### 1.3 Details of the supplier of the product

**Supplier name** ENSITECH INC  
**Address** 1005 N. Commons Drive, Aurora, Illinois, 60504, UNITED STATES  
**Telephone** +1 630 851 2126  
**Fax** +1 630 851 7744  
**Email** [info@tigbrush.com](mailto:info@tigbrush.com)  
**Website** [www.tigbrush.com](http://www.tigbrush.com)

#### 1.4 Emergency telephone number(s)

**Emergency** +1 352-323-3500

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

HAZARDOUS IN ACCORDANCE WITH THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200)

**GHS classification(s)** Skin Corrosion/Irritation: Category 3  
Serious Eye Damage / Eye Irritation: Category 1

#### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



#### Hazard statement(s)

H316 Causes mild skin irritation.  
H318 Causes serious eye damage.

#### Prevention statement(s)

P280 Wear protective gloves/protective clothing/eye protection/face protection.

#### Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTER or doctor/physician.  
P332 + P313 If skin irritation occurs: Get medical advice/ attention.

#### Storage statement(s)

None allocated.

**PRODUCT NAME TB-30ND WELD CLEANING FLUID FOR STAINLESS STEEL (US)****Disposal statement(s)**

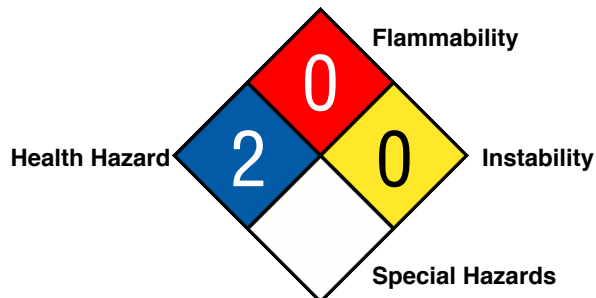
None allocated.

**2.3 Other hazards**

No information provided.

**HMIS****NFPA**

Health	2
Flammability	0
Physical Hazard	0
Personal Protection	0

**3. COMPOSITION/ INFORMATION ON INGREDIENTS****3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content
PROPRIETARY INGREDIENT(S)	-	-	>50%
WATER	7732-18-5	231-791-2	36%
CITRIC ACID	77-92-9	201-069-1	<30%

**4. FIRST AID MEASURES****4.1 Description of first aid measures**

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a physician, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a physician.
<b>Ingestion</b>	For advice, contact the Poison Control Centre at 1-800-222-1222 or a physician (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities and safety shower should be available.

**4.2 Most important symptoms and effects, both acute and delayed**

Acute: Irritating to the eyes and skin. Delayed: No information available.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

**5. FIRE FIGHTING MEASURES****5.1 Extinguishing media**

Use an extinguishing agent suitable for the surrounding fire.

**5.2 Special hazards arising from the substance or mixture**

Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

**5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

None allocated.

## 6. ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

### 6.2 Environmental precautions

Prevent product from entering drains and waterways.

### 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas. This solution should not be used in a spraying application.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

### 7.3 Specific end use(s)

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

No exposure standards have been entered for this product.

#### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

#### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear nitrile or PVC or rubber gloves.
<b>Body</b>	When using large quantities or where heavy contamination is likely, wear coveralls.
<b>Respiratory</b>	Not required under normal conditions of use.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	CLEAR GREEN LIQUID
<b>Odour</b>	SWEET AND PLEASANT ODOUR
<b>Flammability</b>	NON FLAMMABLE

## 9.1 Information on basic physical and chemical properties

Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	1.5 to 2.0
Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and alkalis (e.g. sodium hydroxide).

### 10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

#### Information available for the product:

This product is expected to be of low toxicity. Based on available data, the classification criteria are not met.

#### Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
CITRIC ACID	3000 mg/kg (rat)	> 2000 mg/kg (rat)	--

**Skin** This product has the potential to cause irritation due to its acidic nature. Mildly irritating to the skin.

**Eye** This product has the potential to cause serious eye irritation due to its acidic nature. May be corrosive to ocular tissue.

**Sensitization** Available data is not considered sufficient for classification as a skin or respiratory sensitizer.

**Mutagenicity** Not classified as a mutagen.

**Carcinogenicity** Not classified as a carcinogen.

**Reproductive** Not classified as a reproductive toxin.

**STOT – single exposure** Not classified as causing organ damage from single exposure. However, over exposure may result in irritation of the nose and throat, with coughing.

**STOT – repeated exposure** Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated with single exposure.

**Aspiration** Not classified as causing aspiration.

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## 12. ECOLOGICAL INFORMATION

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### **12.1 Toxicity**

No information provided.

### **12.2 Persistence and degradability**

If citric acid is released to water, it is expected to biodegrade rapidly.

### **12.3 Bioaccumulative potential**

This product is not expected to bioaccumulate.

### **12.4 Mobility in soil**

The product is soluble in water.

### **12.5 Results of PBT and vPvB assessment**

No information provided.

### **12.6 Other adverse effects**

WATER: If citric acid is released to water, it is expected to biodegrade rapidly. May be toxic to fish at moderately high levels (120 ppm is fatal to daphnia; 894 ppm with pH 4 is fatal to goldfish) due to acidic nature. Fairly high biological oxygen demand (BOD) which may cause oxygen depletion in large spills. Citric acid occurs naturally in many plants.

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## 13. DISPOSAL CONSIDERATIONS

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### **13.1 Waste treatment methods**

**Waste disposal** Neutralise with lime, anion exchanger or similar. For small amounts, flush to sewer with excess water or absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information.

**Legislation** Dispose of in accordance with relevant local legislation.

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## 14. TRANSPORT INFORMATION

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### **NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF DOT, IMDG OR IATA**

	<b>LAND TRANSPORT (DOT)</b>	<b>SEA TRANSPORT (IMDG / IMO)</b>	<b>AIR TRANSPORT (IATA / ICAO)</b>
<b>14.1 UN Number</b>	None Allocated	None Allocated	None Allocated
<b>14.2 Proper Shipping Name</b>	None Allocated	None Allocated	None Allocated
<b>14.3 Transport hazard class</b>	None Allocated	None Allocated	None Allocated
<b>14.4 Packing Group</b>	None Allocated	None Allocated	None Allocated

### **14.5 Environmental hazards**

No information provided

### **14.6 Special precautions for user**

No information provided

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## 15. REGULATORY INFORMATION

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### **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

#### **US EPCRA and CAA Regulatory Information**

The following components are subject to the Emergency Planning and Community Right-to-Know Act (EPCRA) and Section 112(r) of the Clean Air Act (CAA):

None of the components of this product are listed on the SARA/CERCLA/CASA lists.

#### **Carcinogenicity**

The following components are reported to be carcinogenic:

## PRODUCT NAME TB-30ND WELD CLEANING FLUID FOR STAINLESS STEEL (US)

None of the components of this product are listed on the NTP/IARC/OSHA lists.

### Inventory listing(s)

UNITED STATES: TSCA (US Toxic Substances Control Act)

All components are listed on the TSCA inventory, or are exempt.

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## 16. OTHER INFORMATION

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### 16.1 Additional information

**EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES:** Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

### HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

### 16.2 Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAA	Clean Air Act
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
EPCRA	Emergency Planning and Community Right-to-Know Act
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
NTP	U.S. National Toxicology Program
OEL	Occupational Exposure Limit
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
RCRA	Resource Conservation and Recovery Act
RQ	Reportable Quantity measured in pounds (304, CERCLA)
SARA	Superfund Amendments and Reauthorization Act
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
TLV	Threshold Limit Value
TPQ	Threshold Planning Quantity measured in pounds (302)
TQ	Threshold Quantity measured in pounds (CAA)
TWA	Time Weighted Average

**16.3 Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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Edited by Ensitech 31 Mar 2017

Prepared in accordance to OSHA Hazard Communication standard, 29 CFR 1920.1200.

**[ End of SDS ]**